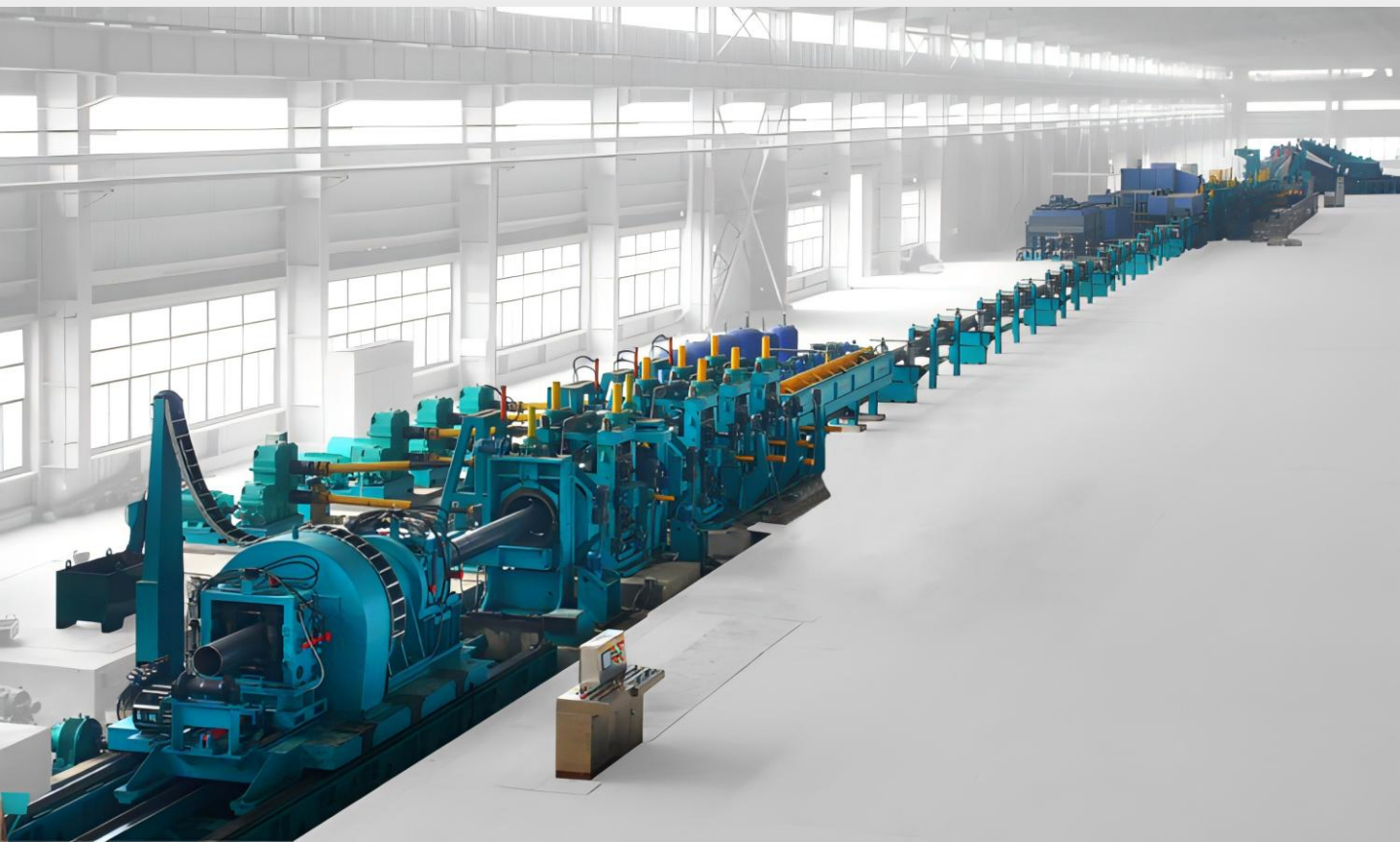




SRET

The Right Tube Mill Manufacturer You Can Trust



Industrial leader of tube mill machinery manufacturing in China

In-depth knowledges of the latest tube & pipe making technologies

40 years engineering experience in ERW tube mill machinery

Dedicated to customized solutions for entire tube mill line integration



Who We Are

Industry-recognized expertise since 1989

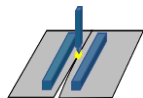
SRET was founded in Shenyang, Liaoning province, China, in the year of 1989, by 5 university senior professors, with an original mindset of being an industrial pioneer of China's tube mill machine manufacturing. For the past 40 years, SRET has remained the industrial leadership with continuous innovation and quality improvement. Today, SRET incorporates designs, engineers, manufactures, and supplies a full range of ERW tube mill machinery that satisfies your variety of application needs.

Our Innovation Journey



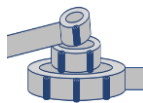
Established from Shenyang Ligong University

Founded by five university senior professors



First company in China of the kind specialized in tube mill machinery

China's first shear end welder

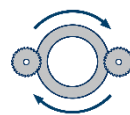


China's first horizontal spiral accumulator

China's first extra-large horizontal spiral accumulator, 660x20mm



China's first CNC flying cutoff



China's first milling orbital cold saw cutoff

China's first extra-large milling orbital cold saw cutoff, 610x20mm



China's first rectangular coordinate milling orbital cold saw cutoff

Tailored tube mill line integration project management



Service Excellence

At SRET, our focus is on solving customer problems and addressing customer needs via tailored, budget-conscious approaches.

Training

Feasibilities
Studies

Engineering
Consulting



Enhancement

Repair

Inspection

Spare Parts



Operation

Retrofit

Refurbishment

Expansion

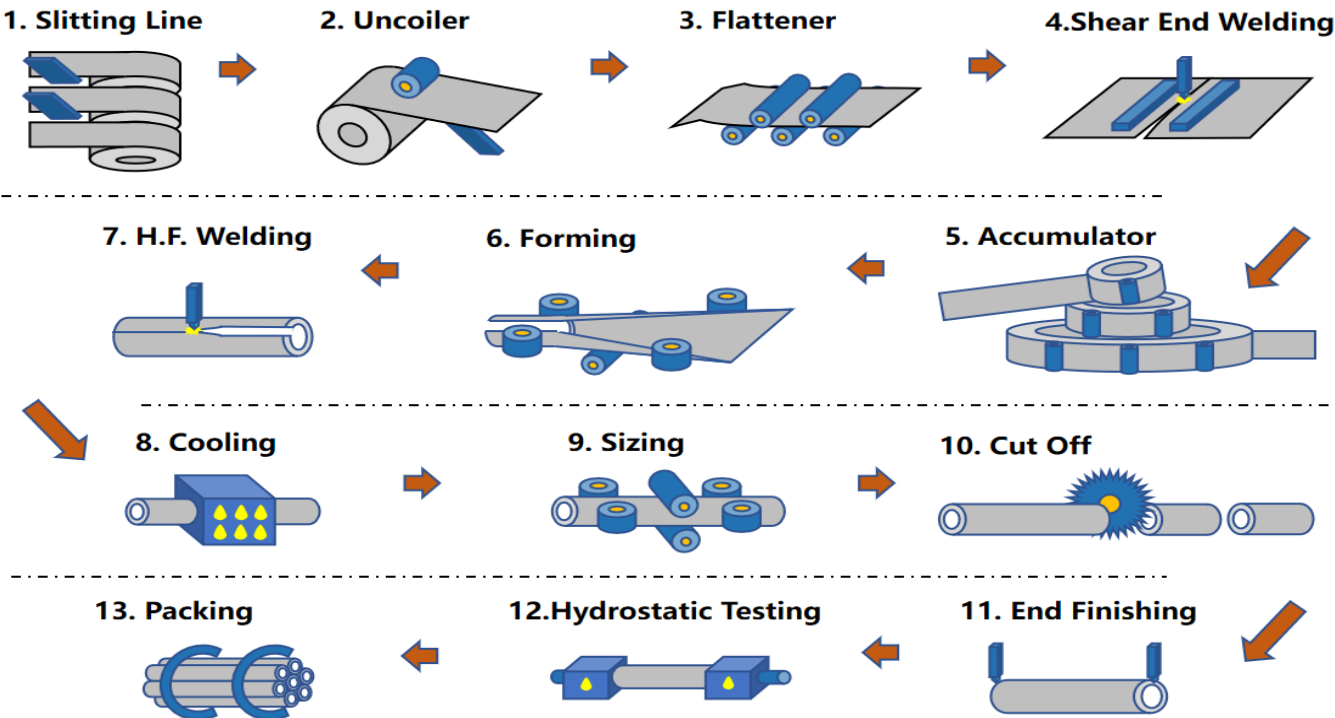


Advancement

What We Do

From single equipment to total solution for entire tube mill line

SRET has developed the reliable & innovative technologies, offering a complete line of ERW pipe & tube mill machinery for almost any applications, from coil slitting & entry section, forming & sizing mill, welding machine, flying cut off units, to end finishing machines. SRET machines continue to increase the productivity and yield on more than a thousand of installations around the world and help our customers stay competitive in today's business.



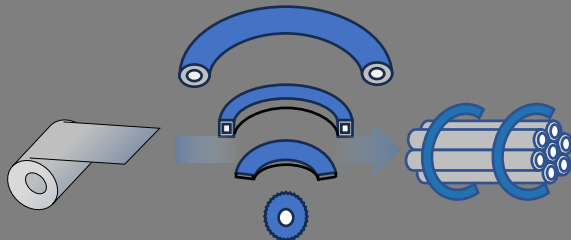
Integration of every equipment at 1 stop



Backed by comprehensive expertise across the entire tube mill line, our dedicated project integration team coordinates every single aspect of the project to ensure the project delivered prior to the deadline with exceptional standards and excellence in every detail.

Automation of every process with 1 system

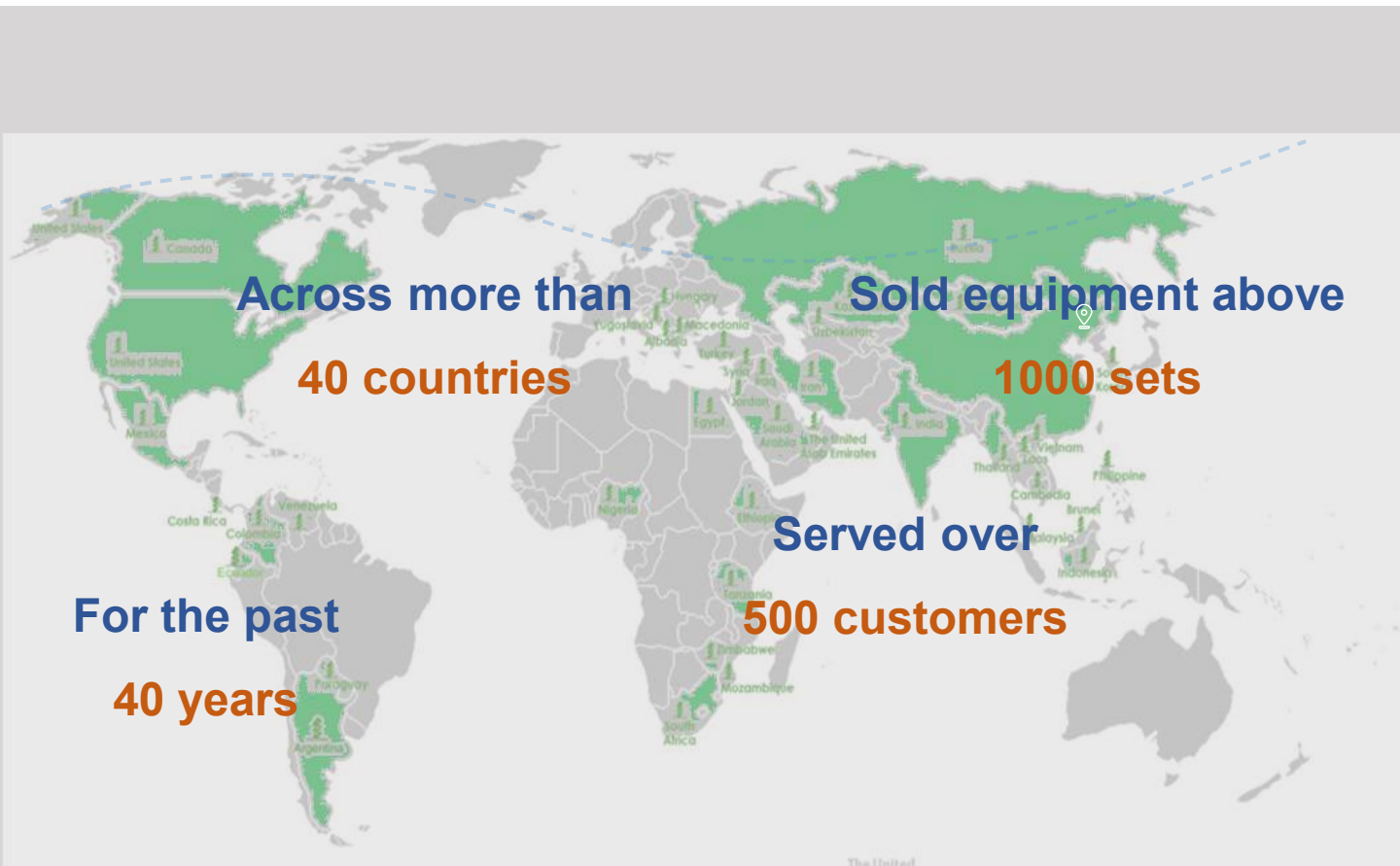
Highly automated control along with tube-mill tailored MES , controlling every steps from uncoiling to packaging, providing transparency, high productivity, cost management, quality control, and more upon request.



Sincere Service. Lasting Trust.

Unyielding Quality

Simply put, SRET understands your business — backed by 30 years of experience in the ERW tube and pipe manufacturing industry. By combining deep industry insight with the utmost flexibility, SRET delivers the most feasible solutions to help you achieve sustainable cost reduction and a lasting competitive edge, all while ensuring the latest technology and uncompromising product quality.



Data Sheet

Customized Solutions for Entire Tube Mill Line Integration

Technical Data Sheet - Conventional

Model No.	Size (mm)	Thickness (mm)	Speed (m/min)	H.F. Welder Sic (kW)
QX32	φ12 - φ32; □10 - □25	0.6 - 1.5	Max. 150	200
QX60	φ16 - φ60; □15 - □50	0.8 - 3.0	Max.130	300
QX76	φ25 - φ76; □25 - □60	1.0 - 3.5	Max.120	400
QX89	φ32 - φ89; □30 - □70	1.5 - 4.0	Max.120	400
QX114	φ42 - φ114; □32 - □90	1.5 - 4.0	Max.110	500
QX127	φ48 - φ127; □35 - □100	1.5 - 4.0	Max.100	500
QX140	φ48 - φ140; □40 - □110	1.8 - 5.0	Max.100	600
QX165	φ76 - φ165; □60 - □130	2.0 - 6.0	Max.80	600
QX193	φ89 - φ193; □65 - □150	2.5 - 8.0	Max.70	800
QX219	φ89 - φ219; □70 - □170	2.5 - 8.0	Max.60	800
QX254	φ114 - φ254; □80 - □200	3.5 - 10.0	Max.50	1000
QX273	φ140 - φ273; □90 - □220	3.5 - 10.0	Max.50	1000
QX325	φ165 - φ325; □130 - □250	4.0 - 12.0	Max.40	1200
QX355	φ193 - φ355; □150 - □300	4.0 - 14.0	Max.30	1200
QX406	φ219 - φ406; □180 - □300	5.5 - 16.0	Max.30	1200
QX426	φ254 - φ426; □180 - □350	6.0 - 16.0	Max.30	1500
QX508	φ273 - φ508; □200 - □400	6.0 - 20.0	Max.25	1800
QX610	φ325 - φ610; □220 - □480	6.0 - 20.0	Max.25	1800
QX630	φ355 - φ630; □250 - □500	6.0 - 20.0	Max.25	2100
QX660	φ406 - φ660; □300 - □500	6.0 - 22.0	Max.25	2400

Technical Data Sheet – Direct Forming

Model No.	Size (mm)	Thickness (mm)	Speed (m/min)	H.F. Welder Sic (kW)
QX-DFT80	40x40 - 80x80; 30x50 - 60x100	1.5 - 4.0	Max.100	500
QX-DFT100	50x50 - 100x100; 40x60 - 80x120	1.5 - 6.0	Max.80	500
QX-DFT150	80x80 - 150x150; 60x100 - 100x200	2.5 - 8.0	Max.60	800
QX-DFT200	80x80 - 200x200; 60x100 - 150x250	3.5 - 12.0	Max.45	1000
QX-DFT250	120x120 - 250x250; 80x160 - 200x300	3.5 - 14.0	Max.45	1200
QX-DFT300	180x180 - 300x300; 120x240 - 250x350	4.0 - 14.0	Max.40	1500
QX-DFT350	180x180 - 350x350; 120x240 - 300x400	4.0 - 14.0	Max.35	1800
QX-DFT400	200x200 - 400x400; 140x260 - 300x500	5.0 - 16.0	Max.30	1800
QX-DFT500	200x200 - 500x500; 140x260 - 400x600	6.0 - 18.0	Max.30	2100
QX-DFT600	300x300 - 600x600; 200x400 - 500x700	6.0 - 22.0	Max.25	2400

We are Committed

To become a trusted global partner for ERW tube mill equipment, contributing to the continued advancement of the welded tube industry through technical expertise and dedicated service.

WHY CHOOSE US

- ✓ Industrial leader of tube mill machinery manufacturing in China
- ✓ In-depth knowledges of the latest tube & pipe making technologies
- ✓ Almost 40 years engineering experience in ERW tube mill machinery
- ✓ Upmost flexibility to tailor our solutions to meet the customer's needs
- ✓ Commitment to the cost-optimal full range of post sale services
- ✓ Worldwide success references across over 40 countries
- ✓ Always uphold the highest standards of integrity
- ✓ Dedicated project management for customized solutions of entire tube mill integration



www.sret-tech.com



customer@sret-equipment.com



+86 187 0408 4761



Address: 77-9, Liandong U Valley Shen Fu Bei Fang Zhi Gu
Industrial Park, HunNan Dist. Shenyang, Liaoning Prov. China

SRET Tech Co., Ltd.