



SRET

The Right Tube Mill Manufacturer You Can Trust



Industrial leader of tube mill machinery manufacturing in China

In-depth knowledges of the latest tube & pipe making technologies

35 years' engineering experience in ERW tube mill machinery

Dedicated to customized solutions for entire tube mill line integration



Who We Are

Industry-recognized expertise since 1989

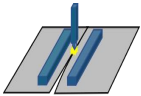
SRET was founded in Shenyang, Liaoning province, China, in the year of 1989, by 5 university senior professors, with an original mindset of being an industrial pioneer of China's tube mill machine manufacturing. For the past 30 years, SRET has remained the industrial leadership with continuous innovation and quality improvement. Today, SRET designs, engineers, manufactures, and supplies a full range of ERW tube mill machinery that satisfies your variety of application needs.

Our Innovation Journey



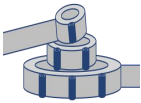
Established from Shenyang Ligong University

Founded by five university senior professors



First company in China of the kind specialized in tube mill machinery

China's first shear end welder



China's first horizontal spiral accumulator

China's first extra-large horizontal spiral accumulator, 660x20mm



China's first CNC flying cutoff

China's first milling orbital cold saw cutoff



China's first extra-large milling orbital cold saw cutoff, 610x20mm

China's first rectangular coordinate milling orbital cold saw cutoff



Tailored tube mill line integration project management



Service Excellence

At SRET, our focus is on solving customer problems and addressing customer needs in unique and cost-effective ways.

Training

Feasibilities Studies

Engineering Consulting



Enhancement

Repair

Inspection

Spare Parts



Operation

Retrofit

Refurbishment

Extension

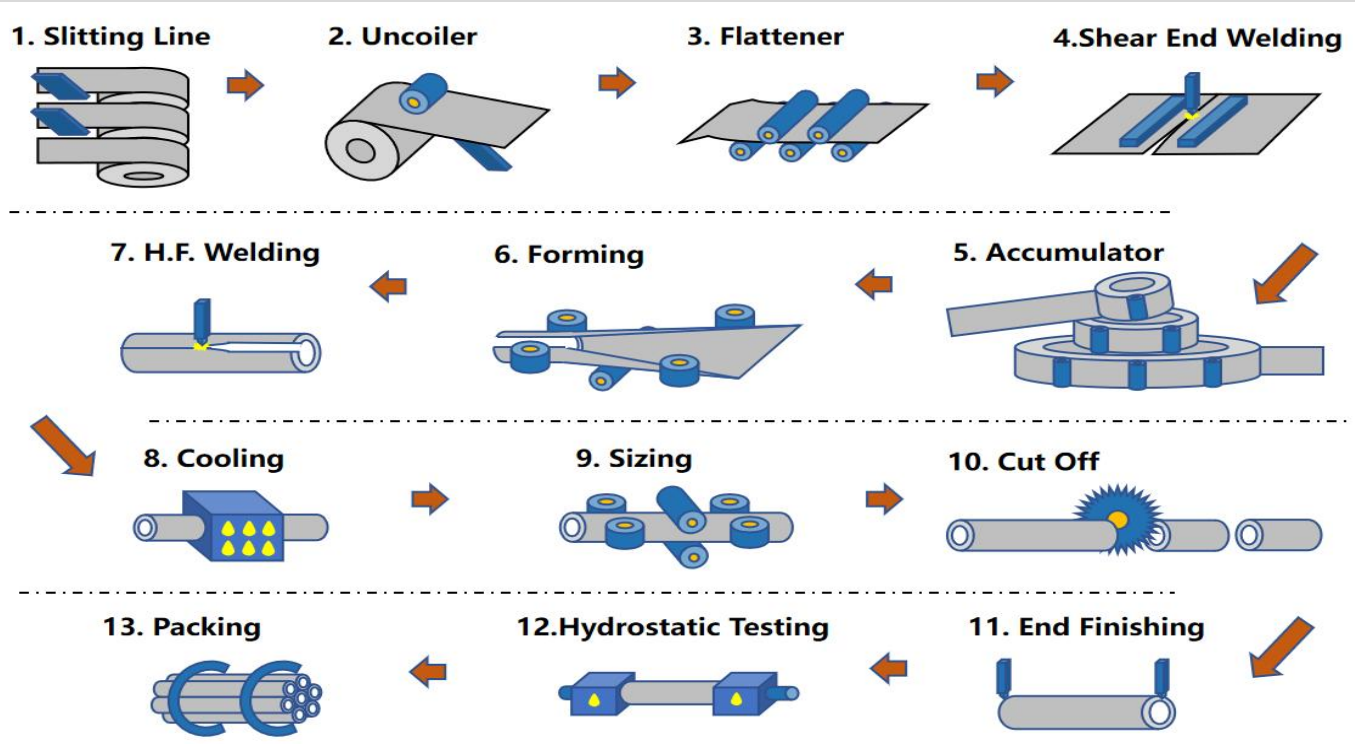


Advancement

What We Do

Single equipment and total solution for entire tube mill line

SRET has developed the reliable & innovative technologies and offers a complete line of ERW pipe & tube mill machinery for almost any applications, from entry line, forming & sizing mill, welding machine, flying cut off units, to end finishing machines. SRET machines continue to increase the productivity and yield on more than a thousand of installations around the world and help our customers stay competitive in today's business environment.



Integration of every tube manufacture equipment at one stop

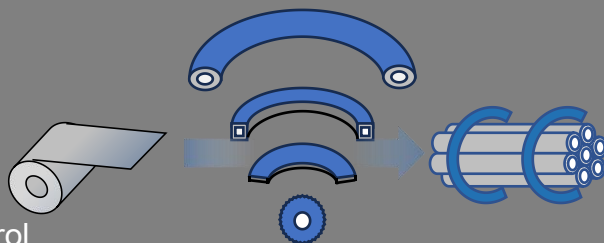


We know the entire mill line by heart.

A professional team for project integration management coordinating all elements of the project to ensure the delivery of the entire tube mill on time, specifications, and budget.

Automation

Highly automated control along with tube-mill tailored MES, controlling every steps from uncoiling to packaging, providing transparency, high productivity, cost management, quality control, and more upon request.



Data Sheet

Product mix of comprehensive depth and breadth

Model Spec.	QX32	QX50	QX76	QX89	QX114	QX140
Size (mm)	φ10 - φ32 □10 - □25	φ12 - φ50 □10 - □40	φ32 - φ76 □25 - □70	φ32 - φ89 □30 - □75	φ40 - φ114 □32 - □90	φ48 - φ140 □40 - □120
Thickness (mm)	1.1-2.25	1.2-2.75	1.5-3.5	1.5-3.75	1.5-4.0	1.5-5.0
Speed (m/min)	20-150	20-130	20-120	30-110	30-90	30-80
H.F. Welder Sic (KW)	200	300	400	400	500	600
Model Spec.	QX165	QX219	QX273	QX325	QX355	QX406
Size (mm)	φ76 - φ165 □60 - □130	φ89 - φ219 □70 - □180	φ114 - φ273 □89 - □200	φ165 - φ325 □130 - □260	φ165 - φ355 □130 - □280	φ219 - φ406 □180 - □300
Thickness (mm)	1.8-6.0	2.0-8.0	3.0-10.0	5.0-14.0	5.0-15.0	6.0-16.0
Speed (m/min)	20-60	15-50	15-35	10-30	10-30	10-30
H.F. Welder Sic (KW)	600	800	1000	1200	1200	1500
Model Spec.	QX457	QX508	QX610	QX660	QX711	
Size (mm)	φ219 - φ457 □180 - □360	φ273 - φ508 □200 - □400	φ273 - φ610 □200 - □480	φ325 - φ630 □250 - □500	φ325 - φ760 □250 - □600	
Thickness (mm)	6.0-18.0	6.0-20.0	6.0-21.0	6.0-22.0	8.0-22.0	
Speed (m/min)	10-30	10-25	10-25	10-25	10-25	
H.F. Welder Sic (KW)	1500	1800	2100	2100	2400	

DFT Mill Line Specification Sheet

Model Spec.	Size(mm)	Thickness(mm)	Speed(m/min)	H.F. Welder Sic (KW)
QX-DFT120	60x60 - 120x120 60x80 - 100x120	1.5 - 5.0	20 - 70	600
QX-DFT150	70x70 - 150x150 70x100 - 100x200	2.0 - 6.0	20 - 60	800
QX-DFT200	80x80 - 200x200 80x100 - 150x200	2.0 - 8.0	20 - 40	1000
QX-DFT250	100x100 - 250x250 100x150 - 200x250	3.0 - 10.0	15 - 35	1200
QX-DFT300	120x120 - 300x300 120x160 - 250x300	4.0 - 12.7	15 - 30	1500
QX-DFT400	180x180 - 400x400 180x220 - 300x400	5.0 - 14.0	15 - 30	1800
QX-DFT500	250x250 - 500x500 250x300 - 400x500	5.0 - 18.0	15 - 30	2100
QX-DFT600	300x300 - 600x600 300x400 - 500x600	6.0 - 22.0	12 - 30	2400

Customers Trust Us

Never settle for anything less than quality

Simply put, SRET understands your business. That claim is backed by 30-years experience in ERW tube & pipe making industry. Leveraging our knowledge of your business and our upmost flexibility, SRET is able to create the most suitable solutions, to help you drive sustainable cost reduction and competitive advantage while guaranteeing the latest technology and product quality.



Across more than

40 countries

Sold equipment above

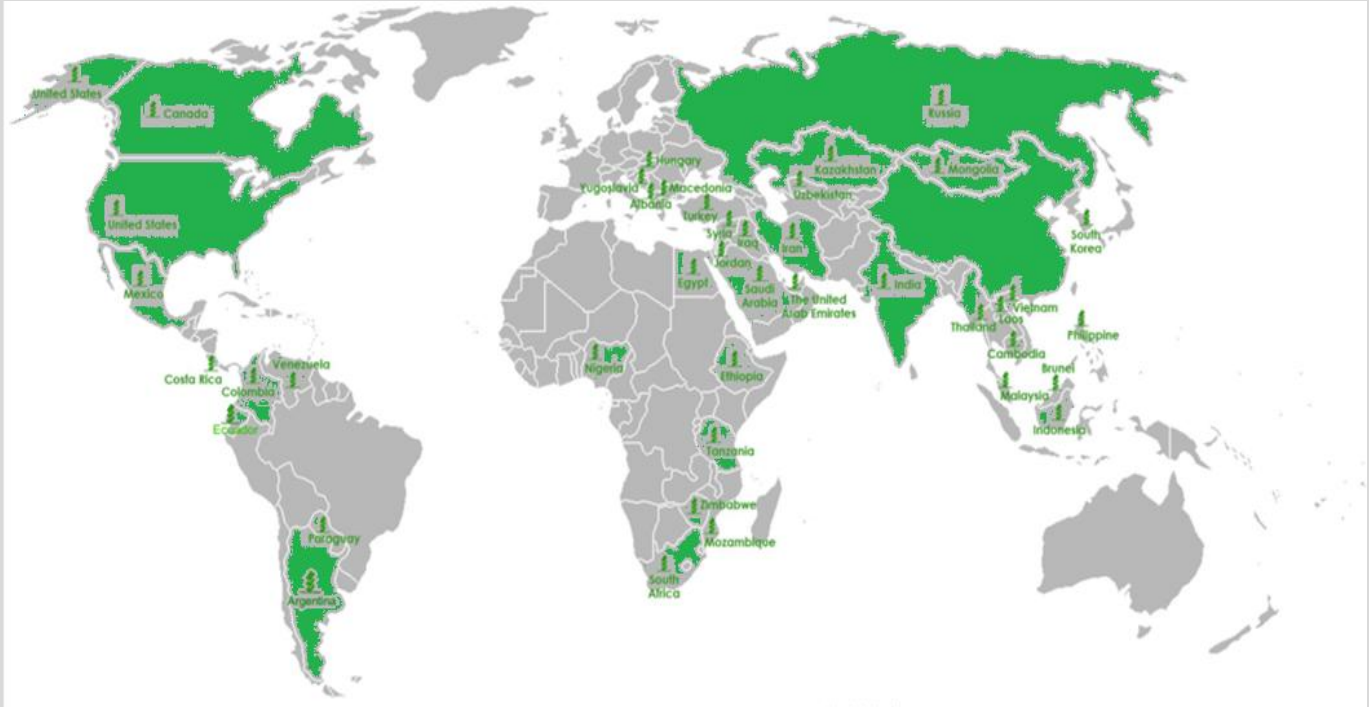
1000 sets

For the past

35 years

Served over

500 customers





WHY CHOOSE US

- ✓ Industrial leader of tube mill machinery manufacturing in China
- ✓ In-depth knowledges of the latest tube & pipe making technologies
- ✓ Over 35 years engineering experience in ERW tube mill machinery
- ✓ Upmost flexibility to tailor our solutions to meet the customer's needs
- ✓ Commitment to the cost-optimal full range of post sale services
- ✓ Worldwide success references across over 40 countries
- ✓ Always uphold the highest standards of integrity
- ✓ Dedicated project management for customized solutions of entire tube mill integration

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